

Date: Monday, 09/02/2009 12:45:13 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45632	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251945
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 44501	Material : N/A
Written By : <u> </u>	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8129 to Eagle Copters
"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"
Send a copy of this IPP

Che9/12/09 1

2.0	D2127251945	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-945	ANGLE	<u>95402.015</u>

Attach serviceable tags

Jan

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-945 REV. F

MAR 09 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

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Drawing Name: 212 DETAIL PARTS

Job Number: 45632

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



GB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



4 09-03-10

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Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 8129 to Eagle Copters

"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"

Send a copy of this IPP

C2127251945 ①

2.0	D2127251945	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-945 ANGLE _____

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. _____

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Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

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Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

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Comment: INSPECT WORK TO CURRENT STEP

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PACKAGING RESOURCE #1



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QC21

FINAL INSPECTION/W/O RELEASE










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2.0	D2127251945	tube
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) ANGLE		
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
 		
Comment: Sub-Contracting OUTSIDE SERVICES EAGLE Pick:Qty Part Number Description Batch 1 D212-725-1-945 ANGLE <u>45402.1.15</u> Attach serviceable tags		
2- EAGLE Fabricate/Pick the following parts in accordance with: D212-725-1-945 REV. <u>F</u>		
MAR 09 2009		
Material Certification / Proof of Traceability / Certificate of Conformity required		

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AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402 Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.13**Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-945, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.13 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

Squawk: 1.14Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-945, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.14 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

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1				Supply as per Quote

Squawk: 1.15Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-945, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.15 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****